



RV HITCH ADAPTER

Installation Instructions



INSTALLATION INSTRUCTIONS

- I. Remove four bolts holding ball coupler in place.
 - II. Remove four bolts on inside of tower that holds machined block in place.
NOTE: When removing machined block attention should be paid to the alignment of the block in the adapter body. (The front of the adapter is the wide end of the ball coupler and the rear of the adapter has the safety chain holes in the column.)
 - III. Bolt kingpin block onto the trailer kingpin so that it will slide back into the adapter, aligned in the same direction it was removed from the adapter. Tighten securely.
 - IV. Tighten set screws.
 - V. Slide the column over the kingpin block, and from underneath, insert 4 bolts (1/2" x 2" with lock washers) inside and tighten. Make sure top plate of column has tightened up to kingpin plate. If it hasn't tightened, the bolts must be removed and a nylon wear washer (available at any RV dealer) needs to be inserted between the column and the kingpin plate and the bolts re-inserted and tightened.
 - VI. Insert ball coupler into the column and fasten with the remaining 4 bolts and star washers.
 - VII. Tighten bolts to complete installation.
- NOTE:** Safety chains (Not supplied) need to be bolted to holes, pre-drilled in the column.